

Date: Wednesday, 10/06/2009 9:56:59 AM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SKIDTUBE ASSEMBLY
Job Number : 48447	
Estimate Number : 10022	
P.O. Number :	Part Number : D205634011
This Issue : 10/06/2009 S.O. No. :	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SKIDTUBES	Drawing Revision : F
Previous Run : 48446	Material :
Written By :	Due Date : 26/06/2009 Qty: 1 Um: Each
Checked & Approved By : <u>JLD 09-06-10</u>	
Comment : : Est Rev:P 02.08.28 Removed QC5 from Step 5 KJ : Est Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verified by: : Est Rev R 09.01.28 now chg 007 DSI9417 revB EC : verified by: : Est Rev:S 09-03-16 rev.f as per IIN DD verified by:JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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09/06/24

**Comment:** DOCUMENT CONTROL

Photocopy D205-634 bluefile & type labels per PPP D205-634-011

CHG007

5096624

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	48447A	SKID TUBE ASSEMBLY
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S

**Comment:** Sub-Component SKID TUBE ASSEMBLY

1 x D205-634-041 Batch

48447A

P

4.0	K10003	Saddle, D205-634-011
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 K10003 Saddle Kit

47540

B 8/8/24 (1)

5.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
-----	-----	------------------------------------

**Comment:** INSPECT 100% KITS FOR COMPLETENESS

5096624 (1)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: 4 Wednesday, 10/06/2009 9:56:59 AM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SKIDTUBE ASSEMBLY

Job Number: 48447

Part Number: D205634011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-634-011

Location: M 69/8/09 (1)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/06/24 AD

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 09.06.24

418447 A

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

[illegible]

H:\Forms\Quality Assurance\Approved QA\PPSHORT revA

Trial Installations

Product: D205 634 011 B48447 / 47907
D412 664 205 B42773
D412 664 105 B39534

Approx Install time: 4 hrs

IIN Accurate and Clear? yes

Comments: _____

Return to stock under original.

Kit Complete and Parts Identified _____
Correctly?

Comments: all complete and well identified

Asst HARDWARE MONTRE

<u>Ar 96-00616</u>	<u>16X</u>	<u>M111607</u>	<u>M111193</u>
<u>Ar 612A</u>	<u>16X</u>	<u>M1116372</u>	<u>M111193</u>
<u>Ar 4047A</u>	<u>8V</u>	<u>M111635</u>	<u>M111193</u>
<u>D3833-1</u>	<u>2V</u>	<u>B47625</u>	<u>B44644</u>
<u>D3833-1</u>	<u>8V</u>	<u>43558</u>	

Additional Comments:

All parts fit correctly

Parts require touch up and new hardware

32.9 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE ✓
21	1	1				D2572	SADDLE, FWD INSIDE ✓
22	1	1				D2573	SADDLE, AFT OUTSIDE ✓
23	1	1				D2574	SADDLE, AFT INSIDE ✓
24	8	8				AN4-51A	BOLT ✓
25	16	16				D2570	BUSHINGS ✓
26	8	8				MS21042L4	NUT (OR MS21042-4) ✓
27	8	8				AN6-12A	BOLT ✓
28	8	8				AN960JD616	WASHER ✓
29	16	16				AN4-6A	BOLT ✓
30	32	32				AN960JD416	WASHER ✓
31	16	16				MS21042L4	NUT (OR MS21042-4) ✓
32	4	4				D2747	SET SCREW ✓
33	2	2				D3533-1	SET SCREW ✓
40	1	1				D3407-041	TOW RING ASSEMBLY (REPLACES D2968-041) ✓
41	1	1				D3456-1	WASHER ✓
43	1	1				MS21043-4	NUT ✓
44	2	2				D3417-3	WASHER ✓ D3417-3 DS29418 ✓
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1) ✓
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3) ✓
52					4	AN4-46A	BOLT → AN4-47A DS29418 ✓
53					8	D2570	BUSHING ✓
54					4	MS21043	NUT MS21043-4 ✓
60	2	2				D2876	SADDLE SPACER ✓
61	2	2				D2877	SADDLE SPACER ✓

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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47907 / 48447

32.9 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
1			X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
1	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				AN960JD616	WASHER
29	16	16				AN4-6A	BOLT
30	32	32				AN960JD416	WASHER
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING ASSEMBLY (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-3	WASHER
50						D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51						D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52						AN4C46A	BOLT
53						D2570	BUSHING
54						MS21043	NUT
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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47907/48447

DART SERVICE INSTRUCTION

TO AMEND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D205-634 Rev. 3

REF. CANADIAN STC: SH96-88

REF. FAA STC: SR00563NY

REF. EASA STC: EASA M.R.S.01303

PURPOSE:

The parts list of Instructions for Continued Airworthiness ICA-D205-634 Rev. 3 lists the incorrect washer for the D3407-041 Tow Ring Assembly. The correct washer is the D3417-5 Washer, which has a groove to fit the ridge on the sides of the Dart skidtube.

CHANGE:

The parts in section 32.9 (pg. 35) of ICA-D205-634 Rev. 3 is amended as follows:

ITEM	634 -011	634 -015	634 -041	634 -045	641 -011	PART NUMBER	DESCRIPTION
	X					D205-634-011	SKIDTUBE INSTALLATION, (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION, (MODIFIED)

IS:

44	2	2				D3417-5	WASHER
----	---	---	--	--	--	---------	--------

WAS:




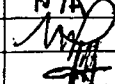

44	2	2				D3417-3	WASHER
----	---	---	--	--	--	---------	--------

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 09.06.30
CERT. NO.: SH96-88
ISSUE NO.: 3

A	NEW ISSUE, REF CAR 09-001	CP	09.06.30
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9468	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		PARTS LIST CORRECTION	NTS
DATE	09.06.30	COPYRIGHT © 2009 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

47907/48447

ITEM	635 -011	635 -041	641 -011	PART NUMBER	DESCRIPTION
	X			D204-635-011	SKIDTUBE INSTALLATION
	1	X		D204-635-041	SKIDTUBE
	1		X	D205-641-011	GROUND HANDLING KIT

IS:

40	1			D3407-041	TOW RING ASSEMBLY
41	1			D3456-1	WASHER
43	1			MS21043-4	NUT
44	2			D3417-5	WASHER
50			1	D3405-041	LUG ASSEMBLY
51			1	D3405-043	LUG ASSEMBLY
52			4	AN4C47A	BOLT
53			8	D2570	BUSHING
54			4	MS21043-4	NUT

REFERENCE ONLY

WAS:

40	1			D2968-041	TOW RING
41	1			AN970-4	WASHER
43	1			MS21042L4	NUT (OR MS21042-4)
50			1	D2736-1	GHW LUG
51			1	D2736-3	GHW LUG
52			4	AN4-46A	BOLT
53			8	D2570	BUSHING
54			4	MS21043-4	NUT

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 08.12.03
CERT. NO.: SH96-88
ISSUE NO.: 3

47907/48447

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. REV. B
MFG. APPR.	N/A	DSI 9418 SHEET 2 OF 3
APPROVED	<i>[Signature]</i>	TITLE SCALE
DE APPR.		SKIDTUBE INSTALLATIONS NTS
DATE	08.10.06	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D204-635 REV. E AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D204-635 REV. 2

REF. CANADIAN STC: SH96-88

REF. FAA STC: SR00563NY

REF. EASA STC: EASA.IM.R.S.01303

INSTRUCTIONS:

1) FOR D204-635-011 SKID TUBES @ CHANGE 007 AND SUBSEQUENT, REVISION B OF THIS DSI **SUPERCEDES** REVISION A (DISCARD REVISION A).

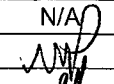
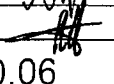
2) MODIFY THE FOLLOWING:

- a) REPLACE THE D2968-041 TOW RING WITH THE D3407-041 TOW RING ASSEMBLY.
- b) REPLACE THE D2736-1 AND D2736-3 GHW LUGS WITH THE D3405-041 AND D3405-043 LUG ASSEMBLIES.
- c) AMEND THE PARTS LIST IN SECTION 5.0 OF INSTALLATION INSTRUCTIONS D204-635 REV. E AND SECTION 32.9 OF THE INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D205-635 REV. 2 AS FOLLOWS:

NOTE: ALL INSTALLATION FASTENERS FOR THE ABOVE CHANGES HAVE BEEN UPDATED SEE THE AMENDED PARTS LIST FOR DETAILS.

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
APPROVED	
BY:	
D. SHEPHERD (DE # 02)	
DATE:	08.12.03
CERT. NO.:	SH96-88
ISSUE NO.:	3

47907/48447

B	ADDED SHEET 3. MOVED P/L TO SHEET 2. SHT 2 ADDED GHW LUG TO P/L CHANGE.	AJS	08.10.06
A	NEW ISSUE	AJS	08.07.09
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9418	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		SKIDTUBE INSTALLATIONS	NTS
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ITEM	635 -011	635 -041	641 -011	PART NUMBER	DESCRIPTION
	X			D204-635-011	SKIDTUBE INSTALLATION
	1	X		D204-635-041	SKIDTUBE
	1		X	D205-641-011	GROUND HANDLING KIT

IS:

40	1			D3407-041	TOW RING ASSEMBLY
41	1			D3456-1	WASHER
43	1			MS21043-4	NUT
44	2			D3417-5	WASHER
50			1	D3405-041	LUG ASSEMBLY
51			1	D3405-043	LUG ASSEMBLY
52			4	AN4C47A	BOLT
53			8	D2570	BUSHING
54			4	MS21043-4	NUT

WAS:

40	1			D2968-041	TOW RING
41	1			AN970-4	WASHER
43	1			MS21042L4	NUT (OR MS21042-4)
50			1	D2736-1	GHW LUG
51			1	D2736-3	GHW LUG
52			4	AN4-46A	BOLT
53			8	D2570	BUSHING
54			4	MS21043-4	NUT

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 08.12.03
CERT. NO.: SH96-88
ISSUE NO.: 3

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. REV. B
MFG. APPR.	N/A	DSI 9418 SHEET 2 OF 3
APPROVED	<i>[Signature]</i>	TITLE SCALE
DE APPR.		SKIDTUBE INSTALLATIONS NTS
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47907/48447

Date: Tuesday, 7/28/09 10:29:20 AM
 User: Linda Lacelle

JOB HISTORY : DETAIL

Job Number	: 47907	Customer	: Dart Helicopters Services LLC.
Estimate Number	: 10022	DWG Name	: SKIDTUBE ASSEMBLY
Purchase Order #	:	Part Number	: D205634011
Complete Date	: 6/08/09 1:35:56 PM	DWG Number	: N/A
		Rev.	: F

DUE DATE	ORDERED	DELIVERED
5/29/09	1	1

3.0 D205634041-Replacement Skidtube SUB-Component/Sub-j

DATE	EMPLOYEE	TYPE	Qty			
6/08/09	FAUT01: Fauteux, Melanie		1.000		\$1386.54	47907A

Subtotal: CTD: 1 \$1386.54

4.0 K10003-Saddle, D205-634-011 INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
6/08/09	FAUT01: Fauteux, Melanie	K10003	1.000		\$1514.25	Lot # 47216 Qty. 1

Subtotal: QTD: 0 CTD: 1 \$1514.25

		TIME	COST	
	Machine Time:	0.00	\$0.00	
	Labor:	0.00	\$0.00	
	Sub-contract (external Op.):		\$0.00	
	INVENTORY ITEM:		\$1514.25	
	SUB-COMPONENT (SUB-JOB):		\$1386.54	
Total:			\$2900.79	

COST PER UNIT: \$2900.79

Date: Tuesday, 7/28/09 10:30:16 AM
 User: Linda Lacelle

JOB HISTORY : DETAIL

Job Number	: 47216	Customer	: Dart Helicopters Services LLC.
Estimate Number	: 10532	DWG Name	: SADDLE KIT
Purchase Order #	:	Part Number	: K10003
Complete Date	: 6/08/09 11:26:56 AM	DWG Number	: 634, 635 IIN
		Rev.	: F

DUE DATE	ORDERED	DELIVERED
4/27/09	6	6

3.0 D2570-Bushing INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
5/22/09	SAUV02: Sauve, Amy	D2570	144.000	\$424.78	Lot # 46431 Qty. 144
Subtotal:			QTD: 0 CTD: 144	\$424.78	

4.0 D2571-Saddle, Fwd Out 205 INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
5/22/09	SAUV02: Sauve, Amy	D2571	6.000	\$1549.89	Lot # 47247 Qty. 6
Subtotal:			QTD: 0 CTD: 6	\$1549.89	

5.0 D2572-Saddle, Fwd In 205 INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
5/22/09	SAUV02: Sauve, Amy	D2572	6.000	\$1608.45	Lot # 46953 Qty. 6
Subtotal:			QTD: 0 CTD: 6	\$1608.45	

6.0 D2573-Saddle, Aft Out 205 INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
5/22/09	SAUV02: Sauve, Amy	D2573	5.000	\$1444.98	Lot # 46954 Qty. 5
6/08/09	FAUT01: Fauteux, Melanie	D2573	1.000	\$288.99	Lot # 39808 Qty. 1
Subtotal:			QTD: 0 CTD: 6	\$1733.97	

7.0 D2574-Saddle, Aft In 205 INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
5/22/09	SAUV02: Sauve, Amy	D2574	4.000	\$1028.70	Lot # 47250 Qty. 4
5/22/09	SAUV02: Sauve, Amy	D2574	2.000	\$514.35	Lot # 47567 Qty. 2
Subtotal:			QTD: 0 CTD: 6	\$1543.05	

8.0 D3405041-Lug Assembly INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
5/22/09	SAUV02: Sauve, Amy	D3405041	6.000	\$431.77	Lot # 47200 Qty. 6
Subtotal:			QTD: 0 CTD: 6	\$431.77	

9.0 D3405043-Lug Assembly INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
5/22/09	SAUV02: Sauve, Amy	D3405043	6.000	\$442.11	Lot # 47308 Qty. 6
Subtotal:			QTD: 0 CTD: 6	\$442.11	

10.0 D2747-Set Screw INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
5/22/09	SAUV02: Sauve, Amy	D2747	24.000	\$18.15	Lot # 43855 Qty. 24
Subtotal:			QTD: 0 CTD: 24	\$18.15	

Date: Tuesday, 7/28/09 10:30:17 AM
 User: Linda Lacelle

JOB HISTORY : DETAIL

6

Job Number	: 47216	Customer	: Dart Helicopters Services LLC.
Estimate Number	: 10532	DWG Name	: SADDLE KIT
Purchase Order #	:	Part Number	: K10003
Complete Date	: 6/08/09 11:26:56 AM	DWG Number	: 634, 635 IIN
		Rev.	: F

11.0 D2876-Saddle Spacer INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
5/22/09	SAUV02: Sauve, Amy	D2876	12.000		\$22.68	2 Lot # 42364 Qty. 12
Subtotal:		QTD:	0	CTD:	12	\$22.68

12.0 D2877-Saddle Spacer INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
5/22/09	SAUV02: Sauve, Amy	D2877	12.000		\$48.93	2 Lot # 43857 Qty. 12
Subtotal:		QTD:	0	CTD:	12	\$48.93

13.0 D35331-Set Screw INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
5/22/09	SAUV02: Sauve, Amy	D35331	12.000		\$2.73	2X Lot # 44644 Qty. 12
Subtotal:		QTD:	0	CTD:	12	\$2.73

14.0 AN46A-Bolt INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
5/22/09	SAUV02: Sauve, Amy	AN46A	96.000		\$16.93	12 Lot # 110399 Qty. 96
Subtotal:		QTD:	0	CTD:	96	\$16.93

15.0 AN4C47A-BOLT INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
5/22/09	SAUV02: Sauve, Amy	AN4C47A	24.000		\$415.40	4 Lot # 111425 Qty. 24
Subtotal:		QTD:	0	CTD:	24	\$415.40

16.0 AN451A-Bolt INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
5/22/09	SAUV02: Sauve, Amy	AN451A	48.000		\$160.55	8 Lot # 110328 Qty. 48
Subtotal:		QTD:	0	CTD:	48	\$160.55

17.0 AN612A-Bolt INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
5/22/09	SAUV02: Sauve, Amy	AN612A	48.000		\$24.00	8 Lot # 111193 Qty. 48
Subtotal:		QTD:	0	CTD:	48	\$24.00

18.0 AN960JD416-Washer INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
5/22/09	SAUV02: Sauve, Amy	AN960JD416	192.000		\$6.93	32 Lot # 111279 Qty. 192
Subtotal:		QTD:	0	CTD:	192	\$6.93

19.0 AN960JD616-Washer INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
5/22/09	SAUV02: Sauve, Amy	AN960JD616	48.000		\$5.79	8 Lot # 111193 Qty. 48
Subtotal:		QTD:	0	CTD:	48	\$5.79

Date: Tuesday, 7/28/09 10:30:17 AM
 User: Linda Lacelle

JOB HISTORY : DETAIL

6

Job Number	: 47216	Customer	: Dart Helicopters Services LLC.
Estimate Number	: 10532	DWG Name	: SADDLE KIT
Purchase Order #	:	Part Number	: K10003
Complete Date	: 6/08/09 11:26:56 AM	DWG Number	: 634, 635 IIN
		Rev.	: F

20.0 MS21042L4-Nut INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
5/22/09	SAUV02: Sauve, Amy	MS21042L4	144.000		\$29.64	Lot # 110450 Qty. 144
Subtotal:		QTD:	0	CTD:	144	\$29.64

21.0 D3407041-Tow Ring INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
5/22/09	SAUV02: Sauve, Amy	D3407041	6.000		\$291.95	Lot # 47309 Qty. 6
Subtotal:		QTD:	0	CTD:	6	\$291.95

22.0 D34561-Washer INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
5/22/09	SAUV02: Sauve, Amy	D34561	6.000		\$1.42	Lot # 46752 Qty. 6
Subtotal:		QTD:	0	CTD:	6	\$1.42

23.0 MS210434-Nut INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
6/08/09	FAUT01: Fauteux, Melanie	MS210434	30.000		\$24.60	Lot # 111295 Qty. 30
Subtotal:		QTD:	0	CTD:	30	\$24.60

24.0 D34175-Washer INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
5/22/09	SAUV02: Sauve, Amy	D34175	12.000		\$62.95	Lot # 44350 Qty. 12
Subtotal:		QTD:	0	CTD:	12	\$62.95

		TIME	COST	
	Machine Time:	0.00	\$0.00	
	Labor:	0.00	\$0.00	
	Sub-contract (external Op.):		\$0.00	
	INVENTORY ITEM:		\$8866.67	
	SUB-COMPONENT (SUB-JOB):		\$0.00	
Total:			\$8866.67	

COST PER UNIT: \$1477.77

Date: Tuesday, 7/28/09 10:29:10 AM
 User: Linda Lacelle

JOB HISTORY : DETAIL

Job Number	: 48447	Customer	: Dart Helicopters Services LLC.
Estimate Number	: 10022	DWG Name	: SKIDTUBE ASSEMBLY
Purchase Order #	:	Part Number	: D205634011
Complete Date	: 6/24/09 1:50:08 PM	DWG Number	: N/A
		Rev.	: F

DUE DATE	ORDERED	DELIVERED
6/26/09	1	1

3.0 D205634041-Replacement Skidtube		SUB-Component/Sub-j	
DATE	EMPLOYEE	TYPE	Qty
6/24/09	LACE01: Lacelle, Linda		1.000
			\$1286.73
Subtotal:		CTD: 1	\$1286.73

4.0 K10003-Saddle, D205-634-011		INVENTORY ITEM	
DATE	EMPLOYEE	TYPE	Qty
6/24/09	LACE01: Lacelle, Linda	K10003	1.000
			\$1023.61
Subtotal:		QTD: 0 CTD: 1	\$1023.61

	TIME	COST
Machine Time:	0.00	\$0.00
Labor:	0.00	\$0.00
Sub-contract (external Op.):		\$0.00
INVENTORY ITEM:		\$1023.61
SUB-COMPONENT (SUB-JOB):		\$1286.73
Total:		\$2310.34

COST PER UNIT:	\$2310.34
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Date: Tuesday, 7/28/09 10:29:54 AM

User: Linda Lacelle

JOB HISTORY : DETAIL

Job Number	: 47540	Customer	: Dart Helicopters Services LLC.
Estimate Number	: 10532	DWG Name	: SADDLE KIT
Purchase Order #	:	Part Number	: K10003
Complete Date	: 6/19/09 2:28:24 PM	DWG Number	: 634, 635 IIN
		Rev.	: F

DUE DATE	ORDERED	DELIVERED
5/10/09	8	8

3.0 D2570-Bushing INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
6/19/09	FAUT01: Fauteux, Melanie	D2570	188.000	\$554.58	Lot # 46431 Qty. 188

Subtotal: QTD: 0 CTD: 188 \$554.58

5.0 D2572-Saddle, Fwd In 205 INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
6/04/09	SAUV02: Sauve, Amy	D2572	8.000	\$2144.60	Lot # 47248 Qty. 6 Lot # 47565 Qty. 2

Subtotal: QTD: 0 CTD: 8 \$2144.60

6.0 D2573-Saddle, Aft Out 205 INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
6/19/09	LACE01: Lacelle, Linda	D2573	1.000	\$235.58	Lot # 47566 Qty. 1

Subtotal: QTD: 1 CTD: 0 \$235.58

7.0 D2574-Saddle, Aft In 205 INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
6/04/09	SAUV02: Sauve, Amy	D2574	8.000	\$2057.40	Lot # 46955 Qty. 2 Lot # 47567 Qty. 6

Subtotal: QTD: 0 CTD: 8 \$2057.40

8.0 D3405041-Lug Assembly INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
6/04/09	SAUV02: Sauve, Amy	D3405041	8.000	\$638.10	Lot # 47200 Qty. 8

Subtotal: QTD: 0 CTD: 8 \$638.10

9.0 D3405043-Lug Assembly INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
6/03/09	SAUV02: Sauve, Amy	D3405043	7.000	\$505.50	Lot # 47308 Qty. 7
6/03/09	SAUV02: Sauve, Amy	D3405043	1.000	\$72.21	Lot # 47308 Qty. 1

Subtotal: QTD: 0 CTD: 8 \$577.71

10.0 D2747-Set Screw INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
6/03/09	SAUV02: Sauve, Amy	D2747	32.000	\$24.20	Lot # 43855 Qty. 32

Subtotal: QTD: 0 CTD: 32 \$24.20

11.0 D2876-Saddle Spacer INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty	COST	
6/03/09	SAUV02: Sauve, Amy	D2876	16.000	\$30.23	Lot # 42364 Qty. 16

Subtotal: QTD: 0 CTD: 16 \$30.23

D2571 1x 47564

Date: Tuesday, 7/28/09 10:29:54 AM
 User: Linda Lacelle

JOB HISTORY : DETAIL

Job Number	: 47540	Customer	: Dart Helicopters Services LLC.
Estimate Number	: 10532	DWG Name	: SADDLE KIT
Purchase Order #	:	Part Number	: K10003
Complete Date	: 6/19/09 2:28:24 PM	DWG Number	: 634, 635 IIN
		Rev.	: F

12.0 D2877-Saddle Spacer INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
6/03/09	SAUV02: Sauve, Amy	D2877	16.000		\$65.24	2 Lot # 43857 Qty. 16
Subtotal:		QTD:	0	CTD:	16	\$65.24

13.0 D35331-Set Screw INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
6/03/09	SAUV02: Sauve, Amy	D35331	16.000		\$3.64	21 Lot # 44644 Qty. 16
Subtotal:		QTD:	0	CTD:	16	\$3.64

14.0 AN46A-Bolt INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
6/03/09	SAUV02: Sauve, Amy	AN46A	128.000		\$22.57	16 Lot # 110399 Qty. 128
Subtotal:		QTD:	0	CTD:	128	\$22.57

15.0 AN4C47A-BOLT INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
6/03/09	SAUV02: Sauve, Amy	AN4C47A	32.000		\$553.87	7 Lot # 111425 Qty. 32
Subtotal:		QTD:	0	CTD:	32	\$553.87

16.0 AN451A-Bolt INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
6/03/09	SAUV02: Sauve, Amy	AN451A	64.000		\$214.07	8 Lot # 110328 Qty. 64
Subtotal:		QTD:	0	CTD:	64	\$214.07

17.0 AN612A-Bolt INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
6/03/09	SAUV02: Sauve, Amy	AN612A	16.000		\$8.00	3, 8 Lot # 111193 Qty. 16
6/19/09	LACE01: Lacelle, Linda	AN612A	8.000		\$4.00	
Subtotal:		QTD:	8	CTD:	16	\$12.00

18.0 AN960JD416-Washer INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
6/03/09	SAUV02: Sauve, Amy	AN960JD416	256.000		\$8.47	32 Lot # 111279 Qty. 256
Subtotal:		QTD:	0	CTD:	256	\$8.47

19.0 AN960JD616-Washer INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
6/03/09	SAUV02: Sauve, Amy	AN960JD616	64.000		\$7.73	8 Lot # 111193 Qty. 64
Subtotal:		QTD:	0	CTD:	64	\$7.73

20.0 MS21042L4-Nut INVENTORY ITEM						
DATE	EMPLOYEE	TYPE	Qty		COST	
6/03/09	SAUV02: Sauve, Amy	MS21042L4	192.000		\$40.34	27 Lot # 110450 Qty. 192
Subtotal:		QTD:	0	CTD:	192	\$40.34

Date: Tuesday, 7/28/09 10:29:54 AM
 User: Linda Lacelle

JOB HISTORY : DETAIL

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Job Number	: 47540	Customer	: Dart Helicopters Services LLC.
Estimate Number	: 10532	DWG Name	: SADDLE KIT
Purchase Order #	:	Part Number	: K10003
Complete Date	: 6/19/09 2:28:24 PM	DWG Number	: 634, 635 IIN
		Rev.	: F

21.0 D3407041-Tow Ring INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
6/03/09	SAUV02: Sauve, Amy	D3407041	8.000		\$389.27	1x Lot # 47309 Qty. 8
Subtotal:		QTD:	0	CTD:	8	\$389.27

22.0 D34561-Washer INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
6/03/09	SAUV02: Sauve, Amy	D34561	8.000		\$1.90	1x Lot # 46752 Qty. 8
Subtotal:		QTD:	0	CTD:	8	\$1.90

23.0 MS210434-Nut INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
6/03/09	SAUV02: Sauve, Amy	MS210434	40.000		\$32.80	5x Lot # 111819 Qty. 40
Subtotal:		QTD:	0	CTD:	40	\$32.80

24.0 D34175-Washer INVENTORY ITEM

DATE	EMPLOYEE	TYPE	Qty		COST	
6/03/09	SAUV02: Sauve, Amy	D34175	16.000		\$83.95	2x Lot # 44350 Qty. 15 Lot # 45916 Qty. 1
Subtotal:		QTD:	0	CTD:	16	\$83.95

		TIME	COST
	Machine Time:	0.00	\$0.00
	Labor:	0.00	\$0.00
	Sub-contract (external Op.):		\$0.00
	INVENTORY ITEM:		\$7698.25
	SUB-COMPONENT (SUB-JOB):		\$0.00
Total:			\$7698.25

COST PER UNIT: \$962.28

D.K. FARMER Box